

ECT

ECT control

Decreased setup time - frees up valuable time for production

Ideal for small batch and recurring single-piece production in the metalworking trade

Standard equipment without extra charge:

Hardware:

- very clear and modern 10.4" display
- fast and precise stop with servo drive in back gauge
- dynamic movement of the axes

Software:

- profile sets can be stored without limitation
- 30 bending angles per profile set
- additional functions such as bending beam dwell time, Teach-in of the bending beam, coining
- cutting program for roller shear RSL
- material, profile and tool management possible in the local database or network database
- soft start of the bending beam
- extensive diagnostic options
- remote maintenance options (fast and easy to understand)
- motorized back gauge 6-750 mm (driven by belts)
(Quantity of back gauge fingers depends on length)
- foot switch
- within the EU: 16 amp connection plug with 5 m cable



Name:	Aussenecke	Info:	18-11-09 07:00		
Material:	Stahl_0,6	Zuschnitt:	200.0 mm	Steuerung:	Online
Dicke:	0.6 mm				
				Zuschnitt	Länge
				200.0	mm 0.0 mm
1	0	185.0	145.0 151.0	20.0	0.0
2	0	185.0	0.0 6.0	20.0	1.0 +
3	0	170.0	145.0 151.0	20.0	0.0
4	0	170.0	0.0 6.0	20.0	1.0 +
5	0	85.0	90.0 96.0	6.0	0.0
6	0	0.0	0.0 6.0	6.0	0.0
7	0	0.0	0.0 6.0	6.0	0.0

CNC

CNC S-Touch control

From profile concept to bending precision in record time

Standard equipment without extra charge:

- graphic display of bending sequence for chosen program
 - graphic display of the position of the sheet before each bend
 - operator guidance in words - each work step is visually explained by the graphic control system
 - programming without submenus
 - profile correction by direct touch at the required part of the profile
 - bending angle correction programmable
 - set repetitions for special radius bends
 - cutting program for roller shears RSL
 - easy mode for: single bends, back gauge, bending angle, lift height, closing hems
 - profile search via name, sketch selection and profile drawing on touch screen possible
 - 21,5"-LCD Touch-coloured monitor with best graphic
 - USB-port for program backup and transfer
 - permanent memory for over 3.000 programs
 - freely selectable program names (profile name)
 - logging of the produced number of pieces and machine running time
 - 16 languages
 - remote support (TeamViewer)
 - soft start of the bending beam
 - motorized back gauge 6-1000 mm
 - foot switch
- within the EU:
- 16 amp connection plug with 5 m cable
 - MAF and MAZ models only: 32 amp connection plug with 5 m cable

